

1 2 3 4 5 6

A

B

C

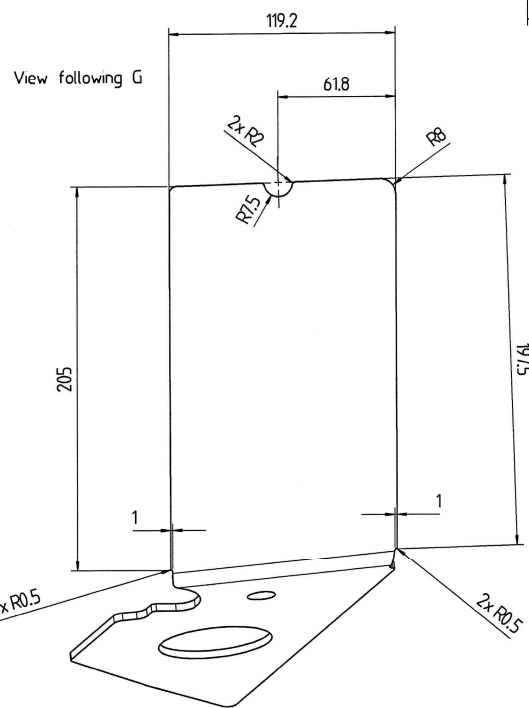
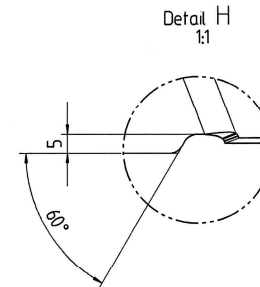
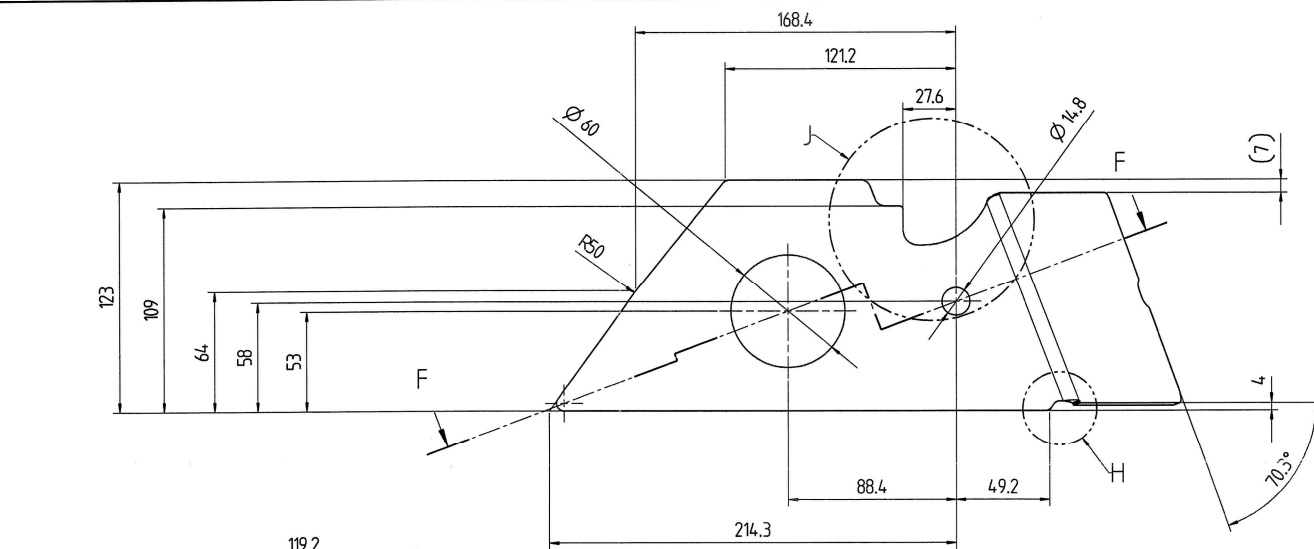
D

A

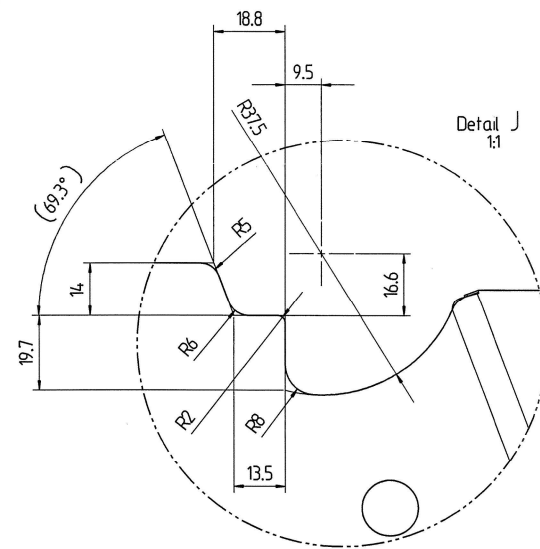
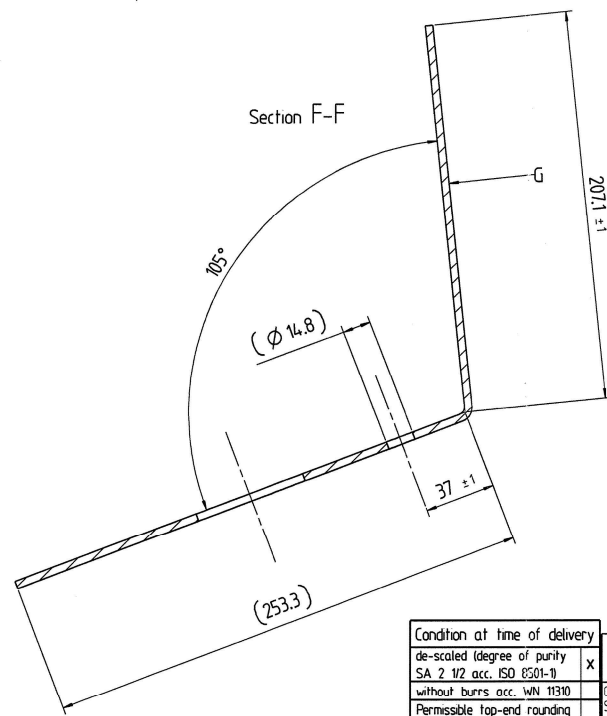
B

C

D



Section F-F



PŘEKLAD

date: 17. 12. 2013

PROVEDLÁ

*Handwritten signature*

2-03-2015  
ARCHIV

3

N2 14/01402

Condition at time of delivery

de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	
General tolerance (GT) in mm	
Size range	
GT coarse	
Lengths (L) and angle (L/Δ) = ± GT	
Tolerance Symbols ISO 1101	
roundness	= 1/2a - Tol.
straightness/flatness	= GT
concentricity/run out	= GT
symmetry	= GT
parallelism	= GT
position	= GT

02	Oiled --> Oiled permissible	T48720			
Index:	alteration	Change no	Fit	Toler.	
Inspection dim.	Auxiliary dim.	( )			
Date	Name	Blank no.			
10.12.2013	J.Fanteny				
Checked	13.12.2013	F.Praus			
Auth'd	20.12.2013	R.Pelletier			
Mcheck	13.1.2014	J.LaCasse			
Material:	S235JR				
according to	EN10025-2				
Title:	support				
front right					
PROD.	Scale	1:2			
Sheet:	1				
of:	1				

VL  
TLOUSTKA DAT.  
NEKOT. RADIUSY  
RADIUS DMYBO

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 4
- Bend radii : R = 4

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

+0.5  
-0.3

enfr

Confidential document  
Refer to protection notice ISO 100%

Released

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A2